













ONEWRAP+ QUICK START GUIDE







Step 1: Select Wrapping Mode

| | |
|---|--|
|  <p>Wrap Up Only Solid LED: No slip sheet Blinking LED: Slip sheet used (press I after placement to continue)</p> |  <p>Wrap Up and Down (Most Common) Solid LED: No slip sheet Blinking LED: Slip sheet used (press I after placement to continue)</p> |
|  <p>Manual Mode Use Δ or ∇ to raise/lower carriage I to start / \bigcirc to stop</p> | |

Step 2: Set Wrapping Parameters

| Function | What It Does | How to Adjust |
|---|--|--|
|  <p>Select Button</p> | <p>Selects parameter to adjust. Also used to enter recipe mode.</p> | <p>Press until desired parameter is selected. Hold for 5 seconds to enter recipe mode.</p> |
|  <p>Turntable Speed</p> | <p>Controls how fast the pallet spins during wrapping.</p> | <p>Press Δ or ∇ to adjust (0-10) Typical setting: 4-8</p> |
|  <p>Carriage Speed Up</p> | <p>Controls film carriage speed going up.</p> | <p>Press Δ or ∇ to adjust (0-10) Typical setting: 4-8</p> |
|  <p>Carriage Speed Down</p> | <p>Controls film carriage speed going down.</p> | <p>Press Δ or ∇ to adjust (0-10) Typical setting: 4-8</p> |
|  <p>Film Tension (solid LED)</p> | <p>How tight the film is pulled around the load.</p> | <p>Press Δ or ∇ to adjust (0-99) Typical setting: 20-80</p> |
|  <p>Auto Film Cutoff (blinking LED)</p> | <p>Turns On/Off automatic film cutoff at end of cycle</p> | <p>Press Δ or ∇ to adjust (0, 1) Film Cutoff On: 1 Film Cutoff Off: 0</p> |
|  <p>Solid LED. Top of load overlap delay (seconds)</p> | <p>Controls how long carriage will move up after sensor eye sees top of load. Increase for more film overlap on top of load.</p> | <p>Press Δ or ∇ to adjust. Typical setting: .5 - 1.5</p> |
|  <p>Slow Blink. Height of load to be wrapped</p> | <p>Height of load in meters. If set to "0", height will be detected automatically using sensor eye (most common).</p> | <p>Press Δ or ∇ to adjust. Typical Setting: 0. Enables automatic height detection.</p> |
|  <p>Fast Blink. Top Cover Placement (seconds)</p> | <p>Sets time carriage will descend to make room for top cover. Mode \uparrow or \downarrow must be selected with LED Blinking.</p> | <p>Press Δ or ∇ to adjust. Typical setting: 1 - 2 Must press I to finish cycle.</p> |
|  <p>Bottom Reinforcing wraps</p> | <p>Sets number of wraps at bottom of load.</p> | <p>Press Δ or ∇ to adjust (0-10) Typical setting: 2</p> |
|  <p>Top Reinforcing Wraps</p> | <p>Sets number wraps at top of load.</p> | <p>Press Δ or ∇ to adjust (0-10) Typical setting: 2</p> |

Additional Button Functions

| | |
|---|--|
|  | <p>Start Cycle</p> |
|  | <p>Stop Cycle</p> |
|  | <p>Home. Return Carriage to Home. Press if blinking.</p> |
|  | <p>Emergency Stop.</p> |
|  | <p>Power Indicator. Power OFF if blinking. If blinking, press to turn power ON (light will blink quickly then turn off).</p> |
|  | <p>Power Disconnect Switch. "O": Power OFF. "I": Power ON.</p> |

Scan For More Info!



NOTE: Typical settings are shown as suggested starting values only. Wrapping parameters must be adjusted based on load to be wrapped and containment force requirements.