

BEEWRAP+ QUICK START GUIDE

Step 1: Select Wrapping Mode & Load Type



Wrap Up Only
Solid LED: No top cover used
Blinking LED: Top cover used















Wrap Up and Down (Most Common)
Solid LED: No top cover used
Blinking LED: Top cover used



Select type of load to be wrapped
LED off: rectangular standard-sized load to be wrapped
Solid LED: circular load to be wrapped
Blinking LED: large size load to be wrapped

Step 2: Set Wrapping Parameters

Function	What It Does	How to Adjust
 Select Button.	Selects parameter to adjust. Also used to enter recipe mode.	Press until desired parameter is selected. Hold for 5 seconds to enter recipe mode.
 BeeWrap+ Speed	Controls how fast BeeWrap+ moves around load.	Press Δ or ∇ to adjust (0-10) Typical setting: 5
 Size of the load in meters	Solid LED combined with solid LED of  . Sets diameter in meters. Blinking LED: Enter height of load in meters. If set to "0", height will be detected automatically using sensor eye (most common).	Press Δ or ∇ to adjust. Typical setting: 0. Enables automatic height detection
 Carriage speed up and down	Solid LED: Controls film carriage speed going up. Blinking LED: Controls film carriage speed going down.	Press Δ or ∇ to adjust (0-10). Typical setting: 5
 Film Tension (solid LED)	How tight the film is pulled around the load.	Press Δ or ∇ to adjust (0-99) Typical setting: 20-80
 Auto Film Cutoff (blinking LED)	Turns On/Off automatic film cutoff at end of cycle	Press Δ or ∇ to adjust (0, 1) Film Cutoff On: 1 Film Cutoff Off: 0
 Photocell detection delay	Solid LED: Controls how long carriage will move up after sensor eye sees top of load. Increase for more film overlap on top of load. Blinking LED: Top Cover Placement (seconds). Sets time carriage will descend to make room for top cover. Mode  or  must be selected with LED Blinking.	Press Δ or ∇ to adjust. Typical setting: .5 - 1.5 Press Δ or ∇ to adjust. Typical setting: 1 - 2 Must press I to finish cycle.
 Bottom Reinforcing wraps	Sets number of wraps at bottom of load.	Press Δ or ∇ to adjust (0-10) Typical setting: 2
 Top Reinforcing Wraps	Sets number wraps at top of load.	Press Δ or ∇ to adjust (0-10) Typical setting: 2

Additional Button Functions



Start cycle



Stop cycle



Home. Return carriage to Home. Press if blinking



Emergency Stop



Power Indicator. Power OFF if blinking. If blinking, press to turn power ON (light will blink quickly then turn off.)



Key selector switch.
○: Power OFF.
|: Power ON. Turn to START and hold for 1 second to turn power ON



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NOTE: Typical settings are shown as suggested starting values only. Wrapping parameters must be adjusted based on load to be wrapped and containment force requirements.