



PERFECTLY SQUARE
EVERY TRAY. EVERY SHIFT. EVERY TIME.





BENEFITS OF COMBI TRAY FORMING MACHINES

THE POWER OF SQUARE

Combi tray formers are engineered to produce consistently square, high-quality trays that keep end-of-line packaging lines running efficiently. Engineered for durability and dependable performance, Combi systems help manufacturers increase productivity while reducing downtime, waste, and operating costs.

CUSTOMERS CHOOSE COMBI TRAY FORMERS BECAUSE THEY NEED:

- Consistently square trays that keep production jam-free
- Proven durability in fast-paced production environments
- Broad tray size flexibility for multi-product needs
- Simple operation, maintenance, and changeovers
- Responsive service and support teams
- Long-term value with scalable, future-ready designs

BUILT TO GROW WITH YOUR BUSINESS

Combi's modular architecture allows manufacturers to configure systems around current operational needs while maintaining flexibility to accommodate future growth, new products, and evolving packaging requirements.

- Flexible configurations to fit your operation
- Easy upgrades as production demands evolve
- Adaptable to new products and tray styles
- Lower total cost of ownership

ENGINEERED FOR PERFORMANCE

A heavy-duty welded steel frame provides exceptional stability, reducing vibration and delivering precise, repeatable tray forming. The result is stronger tray quality, fewer rejects, and reliable performance through filling, loading, palletizing, and distribution.

DESIGNED FOR EVERYDAY EASE

User-friendly controls, accessible components, and ergonomic design simplify setup, operation, training, and maintenance. With Combi's application knowledge, production teams stay productive and focused on output.

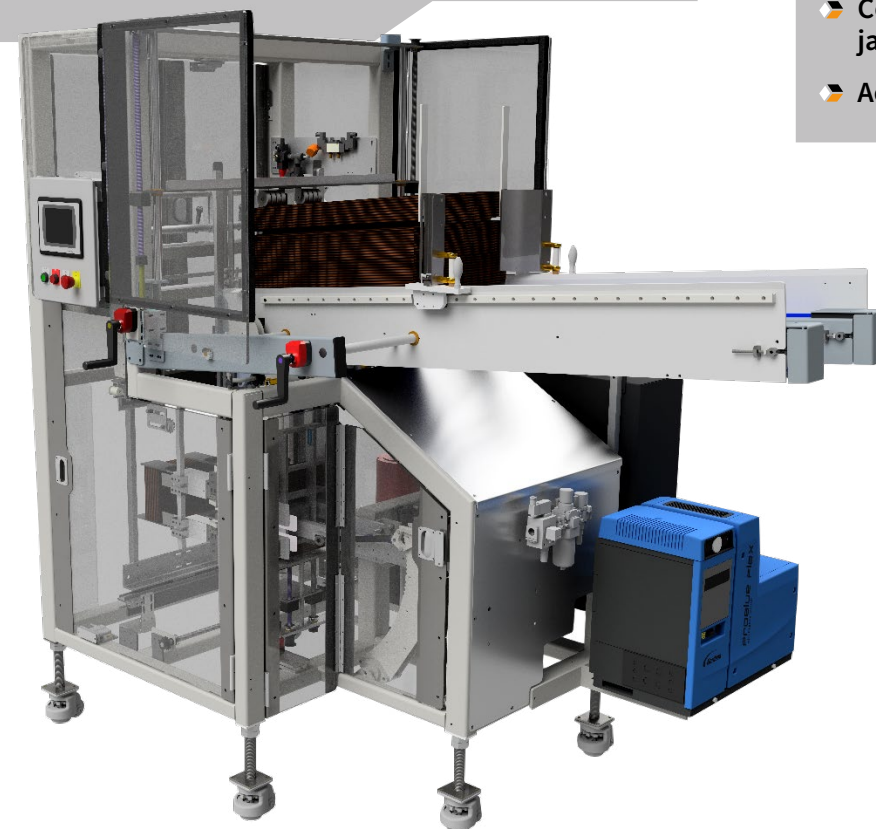
HTF SERIES AUTOMATIC TRAY FORMER

The Combi HTF fully automatic tray forming machine offers speeds up to 35 TPM, dependent upon tray style, depth and construction material.

The HTF's inline and compact design utilizes a mechanically linked tray pick-up and transport mechanism for precise placement through the glue application. HTF's options include single stage and two stage tray forming.

FEATURES & BENEFITS

- Consistently square trays for stronger, more reliable packaging
- Compact design fits easily into existing production spaces
- Longer runs with extended 5' magazine capacity
- Increased throughput with dependable performance up to 40 trays per minute



TF 40G HIGH SPEED TRAY FORMER

Improve efficiency? Increase productivity? You can do both with a Combi TF 40G high-speed tray forming machine. The TF 40G powers through up to 40 trays per minute, all while occupying a smaller footprint than other tray formers.

Using 4-corner glue construction, this automatic tray-forming machine TF 40G gives you a perfectly shaped tray every time.

FEATURES & BENEFITS

- Built for high-volume, multi-shift production environments
- Flexible tray discharge options for layout versatility
- Advanced forming technology delivers precise, repeatable tray quality
- Fast, tool-free changeovers minimize downtime
- Continuous blank monitoring helps prevent jams and production interruptions
- Accurate gluing for consistently square trays



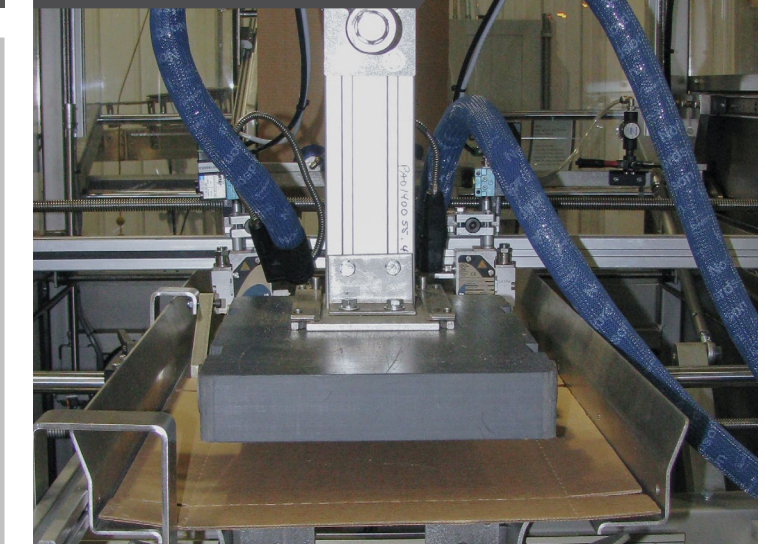
WHAT OPTIONS ARE AVAILABLE?

Options include tray modification, low tray, low glue, extended magazine, casters (TF models only), stack lights, elevation kits, change part carts, and spare parts.

WHAT IS THE STANDARD FINISH?

Steel Plus 316 is a two component, water base epoxy filled with 316 stainless steel flake. Finish color is Steel-It Grey and is USDA and FDA accepted.

FORMING MANDREL





TRAY FORMER MODEL SPECIFICATIONS

SPECIFICATIONS	HTF 35G	HTF 12G	HTF 10	HTF 8	TF 40G
Max. Speed	35 TPM	12 TPM	10 TPM	8 TPM	40 TPM
Tray Style	4- Corner Glue	4- Corner Glue/ Custom	Tuck Fold	Tuck Fold/ Custom	4- Corner Glue
Max. Tray Range	24" x 24" x 9"	28" x 28" x 11"	24" x 24" x 9"	28" x 28" x 11"	20" x 16" x 6"
Min. Tray Range	8.5" x 8.5" x 2"	12" x 12" x 2"	8.5" x 8.5" x 8.5"	12" x 12" x 12"	6" x 6" x 2"
Magazine Capacity	400 - 450 cases				
Tray Modification Available	Y	Y	Y	Y	N
Washdown Option	N	N	N	N	N
Std. Voltage	240V/3PH				
SCFM - 80 PSI - 3/4 Supply Line	2.04 SCFM	2.04 SCFM	7.35 SCFM	7.35 SCFM	0.8 SCFM
Footprint	13'6" x 6' x 9'	16'4" x 7'5" x 11'	13'3" x 10' x 7'7"	16'2" x 6'7" x 11'	5'5" x 7'11" x 6'8"
Approx. Shipping Weight	~3000 lbs.	Weight Varies	~3000 lbs.	Weight Varies	~2000 lbs.
Std. Finish	Steel Plus 316 is a two component, water base epoxy filled with 316 stainless steel flake. Finish Color is a Steel-It Grey and is USDA and FDA accepted.				
Controls	AB COMPACT LOGIX PLC with PV+ Color TS				
Available Options	Low Tray, Low Glue, Extended Magazine, Casters (Except on HTF models), Stack Lights, Elevation Kits, Change Part Carts, Spare Parts				