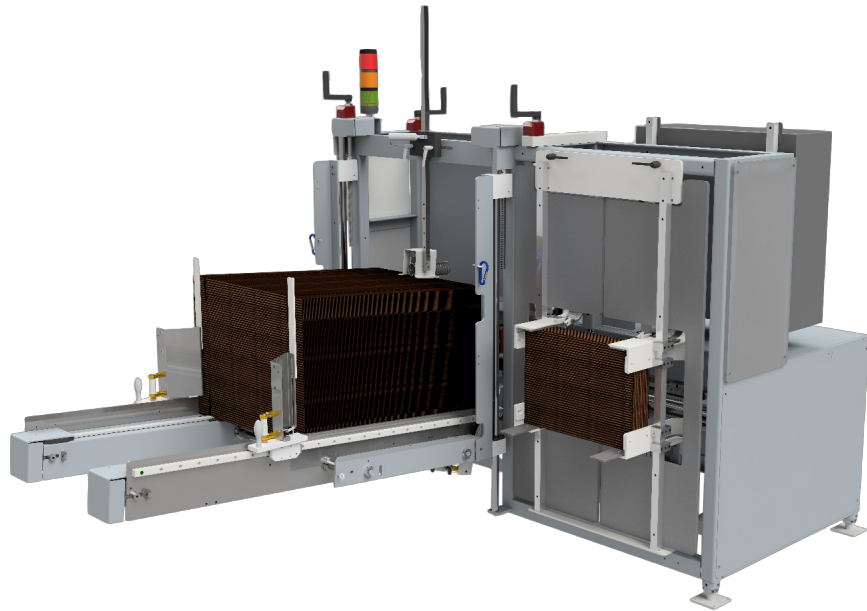


TRAY FORMERS

SINGLE AND TWO STAGE



HTF
Horizontal Tray Former



TF 10G
Tray Former

TRAY FORMER MODELS

SPECIFICATIONS	TF 10G	TF 8G	HTF 35G	HTF 12G	HTF 10	HTF 8	TF 40G
Max. Speed	10 TPM	8 TPM	35 TPM	12 TPM	10 TPM	8 TPM	40 TPM
Tray Style	4-Corner Glue	4-Corner Glue	4-Corner Glue	4-Corner Glue / Custom	Tuck Fold	Tuck Fold / Custom	4-Corner Glue
Max. Tray Range	24" x 16" x 5"	24" x 16" x 9"	24" x 24" x 9"	28" x 28" x 11"	*24" x 24" x 9"	*28" x 28" x 11"	20" x 16" x 6"
Min. Tray Range	9.5" x 8.5" x 2"	9.5" x 8.5" x 2"	8.5" x 8.5" x 2"	12" x 12" x 2"	*8.5" x 8.5" x 2"	*12" x 12" x 2"	6" x 6" x 2"
Magazine Capacity	400-450 Trays						
Tray Modification Available	N	N	Y	Y	Y	Y	N
Washdown Option	N	N	N	N	N	N	N
Std. Voltage	240V/3PH						
SCFM - 80 PSI - 3/4 Supply Line	7.43 SCFM	7.43 SCFM	2.04 SCFM	2.04 SCFM	7.35 SCFM	7.35 SCFM	0.8 SCFM
Footprint	6'3" x 6'1" x 4'11"	7'4" x 7' x 5'4"	13'6" x 6' x 9'	16'4" x 7'5" x 11'	13'3" x 10' x 7'7"	16'2" x 6'7" x 11'	8'10" x 5'6" x 6'8"
Approx. Shipping Weight	~2000 lbs.	~2000 lbs.	~3000 lbs.	Varies	~3000 lbs.	Varies	~2000 lbs.
Std. Finish	Steel Plus 316 is a two component, water base epoxy filled with 316 stainless steel flake. Finish Color is a Steel-It Grey and is USDA and FDA accepted.						
Controls	A-B CompactLogix 5380/5069 L306ER PLC STUDIO 5000 Ver. 34 Software PanelView + 7.7" Interface		A-B CompactLogix 5370/1769 L27ERM PLC STUDIO 5000 Ver. 34 Software PanelView + 7.7" Interface			A-B CompactLogix 5380/5069 L306ER PLC, STUDIO 5000 Ver. 34 Software, PanelView + 7.7" Interface	
Available Options	Low Tray, Low Glue, Extended Magazine, Casters (Except on HTF models), Stack Lights, Elevation Kits, Change Part Carts, Spare Parts						

*TO BE EVALUATED